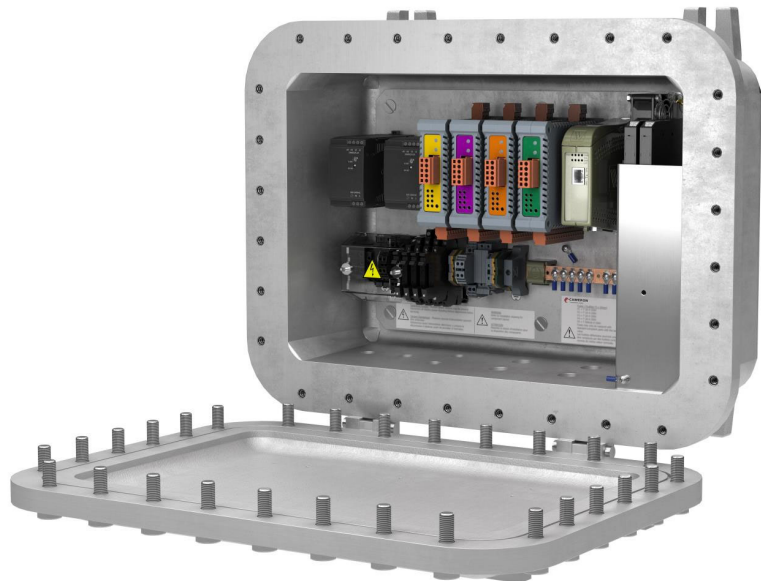


JISKOOT™ MEASUREMENT SYSTEMS











+ InSpec Remote I/O HUB (ETL-Listed)

Installation, Operation & Maintenance Manual



Important Safety Information

Symbols used throughout the supporting documentation and on the products are defined below:

<u>Symbol</u>	<u>Meaning</u>	<u>Definition</u>
	Dangerous Voltage	To indicate hazards arising from dangerous voltages.
	Warning/Caution	An appropriate safety instruction should be followed or caution to a potential hazard exists.
	Protective Earth (Ground)	To identify any terminal which is intended for connection to an external conductor for protection against electric shock in case of a fault, or the terminal of a protective earth (ground) electrode.
	Functional Earth	To identify an earth (ground) terminal in cases where Protective or clean Earth (ground) is explicitly required.
	Frame or Chassis	To identify a frame or chassis bonding terminal
	Heavy	This product is heavy and reference should be made to the safety instructions for provisions of lifting and moving.
	Static Sensitive Device (Hand Prohibited)	All precautions against electro-static discharge (ESD) must be observed to avoid damaging electronic circuits
	Disposal: - Monitoring and Control Instruments, accessories and their packaging should be sorted for environmental-friendly recycling. Only for EC countries: Do not dispose of Monitoring and Control Instruments into household waste! According to the European Directive 2002/96/EC on waste electrical and electronic equipment (WEEE and its incorporation into national law, Monitoring and Control Instruments that are no longer suitable for use must be separately collected and sent for recovery in an environmental-friendly manner.	
	Tools Required: - Tools listed next to this symbol will be required to perform the task outlined in the text that follows.	
	Hints & Tips: - Text may help answer some questions or aid configuration.	

Terms Used in This Manual

WARNING	A warning identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss.
CAUTION	Caution statements Indicate actions or procedures which, if not performed correctly, may lead to personal injury or incorrect function of the instrument or connected equipment.
Note	Indicates additional information about specific conditions or circumstances that may affect instrument operation.

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<p>CERTIFIED PRODUCT Scheduled Document No modification permitted without reference to the Nationally Recognized Testing Laboratory</p>
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REVISION HISTORY

Revision:	Description of change:	Issuer:	Approver:	Date:
1	1st Issue	MF	TMM	31 st October 2018
2	Change Document Branding to Sensia	MF	TMM	4 th May 2020

*Mark of Sensia



GENERAL

WARNING!

This instrument is designed for connection to hazardous electric voltages.

Ignoring this warning can result in severe personal injury or mechanical damage.

To avoid the risk of electric shock and fire, the safety instructions of this manual must be observed, and the guidelines followed.

The specifications must not be exceeded, and the unit must only be applied as described in the following.

Prior to the installation and commissioning of the unit, this manual must be examined carefully.

Only qualified personnel (technicians) should install this unit.

If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.



**HAZARDOUS
VOLTAGE**



CAUTION!

WARNING!

Until the instrument is fixed, do not connect hazardous voltages to the instrument.

The following operations should only be carried out on a disconnected unit and under ESD-safe conditions: -

- General mounting, connection and disconnection of wires.
- Troubleshooting the unit.

Repair of the instrument must only be done by Sensia (UK) Ltd.



INSTALLATION

WARNING!

Installation may only be carried out by electrically skilled and instructed personnel in accordance with national legislation, including the relevant standards.

All technical data on the instrument is to be observed.

Changes to the design and modifications to the equipment are not permitted.

The equipment shall only be operated as intended and only in undamaged and perfect condition.

Sufficient segregation must exist between different cables and wires carrying different types of signal or power and all other circuits.

All wires must be terminated, complete with crimping lugs. Unused cores should be terminated to the earth bus bar.

Section 1: Introduction

The Jiskoot™ InSpec* Remote I/O Hub is intended for use in hazardous locations in which an explosive gas atmosphere, caused by mixtures of air and gases, vapour or mists, exist under normal atmospheric conditions, as defined in the National Electrical Code (NEC) or Canadian Electrical Code (CEC).

Under the NEC and CEC, the Jiskoot InSpec Remote I/O Hub with the ETL Recognised Component mark may be used in the following Hazardous (Classified) Locations:

- Class I, Division I, Groups B, C & D T6
- Class I, Zone I, Group IIB +H2 T6 (USA Only)
- Ambient temperature range:
- Tamb or Ta = -20°C to +50°C (-4°F to 122°F), except for DC powered models without internal I.S. barriers (model no. ##X#####X), whose maximum ambient is +60°C (140°F).

Depending on the application software installed, the unit may be used for sampling, blending or wildstream control applications.

The unit may be sold separately or as part of a system for integration into a larger installation.

Depending on the model purchased, the following functions may be integrated into the unit:

- Load-Cell Amplifiers (2 off) to interface with a Jiskoot CanWeigh System
- Isolating Converter (1 or 2 off) to interface with Jiskoot CanHigh System
- Ancillary power for 24V DC solenoid coils and transmitters.
- Ethernet Line Driver Interface for applications that have a distance exceeding 100 metres between the Remote I/O Hub and the nearest Ethernet Switch/Router.
- Maximum of 4 Solid State Relays (SSR) suitable for switching either AC or DC circuits, up to 1 Amp, depending upon model.
- Maximum of 4 RIO Modules, from the following:
 - Jiskoot RIO-DIO Digital Input/Output Module(s)
 - Jiskoot RIO-PUL Pulse/Frequency Input Module(s)
 - Jiskoot RIO-ANI 4-20mA Analogue Input Module(s)
 - Jiskoot RIO-ANO 4-20mA Analogue Output Module(s)





NOTE: When requesting assistance or spare parts, please provide the model and serial number of the unit to ensure that the correct options are noted.

Section 2: Model Number, Options & Marking

Each Jiskoot InSpec Remote I/O Hub has a model number that identifies the options fitted, as per the following table:

CODE						DESCRIPTION
A						Cable Entries:
B						Metric threads
						Imperial threads
	A					Certification:
	E					ATEX (Europe), IECEx
						ETL-Listed (USA & Canada)
	X					AC/DC PSUs:
	A					None fitted
	B					Ancillary AC-DC PSU (Module & Transmitter Power)
	C					Ancillary AC-DC PSU Solenoid Power
						Both Module & Ancillary Power
		X				Relays:
		0 to F				None
						AC or DC Output (Encoded)
			DIO: 0 to 4	PUL: 0 to 2	ANI: 0 to 4	Remote I/O Modules (4 max.):
						RIO-DIO Qty.
						RIO-PUL Qty.
						RIO-ANI Qty.
						RIO-ANO Qty.
					A	Ethernet Interface:
					B	Cable/Wire Only
						Ethernet Extender
						CanWeigh/CanHigh:
					X	None
					3	2 Ch. CanWeigh Amplifiers (2 x D5264S)
					4	2 Ch. CanHigh Interface (1 x D5030D)
					5	4 Ch. CanHigh Interface (2 x D5030D)

MARKING (LABEL DETAIL)

LABEL DETAIL	APPLICATION														
<p>JISKOOT™ InSpec Remote I/O Hub</p> <p>Model : Serial No. : Year :</p> <p>Supply : 100-240 VAC 50/60 Hz</p> <p>Power : 80 W</p> <p>Class I, Zone 1, IIB +H2, T6 (USA) ○</p> <p>Class I, Div. 1, Groups B, C & D, T6</p> <p>- 20 °C < Ta < +50 °C</p> <p>Conforms to UL1203, UL698A & UL61010-1 Certified to CSA C22.2 No. 14, C22.2 No. 30, C22.2 No. 61010-1</p> <p>Intertek 4010543</p> <p>RECOGNIZED COMPONENT </p> <p>WARNING - DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE IS PRESENT. AVERTISSEMENT - NE PAS OUVRIR EN CAS DE PRESENCE D'ATMOSPHERE EXPLOSIVE.</p> <p>SENSIAGLOBAL.COM Sensia UK Ltd Tunbridge Wells - Kent - UK - TN2 3EY - UK</p> <p>sensia Industrial Automation • Schindlerberger</p>	<p>AC powered unit. With Intrinsically Safe Isolators.</p> <table border="1" data-bbox="889 409 1237 588"> <tr> <th colspan="2">Model Numbers</th> </tr> <tr> <td>##A#####3</td> <td>##B#####3</td> </tr> <tr> <td>##A#####4</td> <td>##B#####4</td> </tr> <tr> <td>##A#####5</td> <td>##B#####5</td> </tr> <tr> <td>##C#####3</td> <td></td> </tr> <tr> <td>##C#####4</td> <td></td> </tr> <tr> <td>##C#####5</td> <td></td> </tr> </table>	Model Numbers		##A#####3	##B#####3	##A#####4	##B#####4	##A#####5	##B#####5	##C#####3		##C#####4		##C#####5	
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<p>JISKOOT™ InSpec Remote I/O Hub</p> <p>Model : Serial No. : Year :</p> <p>Supply : 24 VDC ± 10%</p> <p>Power : 30 W</p> <p>Class I, Zone 1, IIB +H2, T6 (USA) ○</p> <p>Class I, Div. 1, Groups B, C & D, T6</p> <p>- 20 °C < Ta < +50 °C</p> <p>Conforms to UL1203, UL698A & UL61010-1 Certified to CSA C22.2 No. 14, C22.2 No. 30, C22.2 No. 61010-1</p> <p>Intertek 4010543</p> <p>RECOGNIZED COMPONENT </p> <p>WARNING - DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE IS PRESENT. AVERTISSEMENT - NE PAS OUVRIR EN CAS DE PRESENCE D'ATMOSPHERE EXPLOSIVE.</p> <p>SENSIAGLOBAL.COM Sensia UK Ltd Tunbridge Wells - Kent - UK - TN2 3EY - UK</p> <p>sensia Industrial Automation • Schindlerberger</p>	<p>DC powered unit. With Intrinsically Safe Isolators.</p> <table border="1" data-bbox="889 1207 1075 1312"> <tr> <th>Model Numbers</th> </tr> <tr> <td>##X#####3</td> </tr> <tr> <td>##X#####4</td> </tr> <tr> <td>##X#####5</td> </tr> </table>	Model Numbers	##X#####3	##X#####4	##X#####5										
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Model Numbers															
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Section 3: Installation Details

Installation may only be carried out by skilled electricians and instructed personnel in accordance with the local statutory, regulatory requirements for the country of use and customer requirements.

The equipment must not be installed into or operated in Hazardous (Classified) Locations outside the scope stated in the previous section of this manual.

All technical data on the enclosure is to be observed.

Changes to the design and modifications to the equipment are not permitted.

For Division 1 hazardous (classified) locations, the equipment must be installed in accordance with Article 504 of the National Electrical Code.

For Zone 0 and Zone 1 hazardous (classified) locations, the equipment must be installed in accordance with Article 505 of the National Electrical Code (USA Only).

The installation of this equipment must meet the requirements of the NEC or CEC as applicable and all protective and safety devices or systems must have the appropriate safety approvals for the country of the equipment's ultimate end use.

The equipment is intended for permanent connection. The product is to be suitably grounded or earthed. For additional information, refer to Earthing Requirements.

A double-pole isolator, having suitable safety approvals for the country of the equipment's ultimate end use, must be installed to disconnect the equipment from the supply. It must be located nearby, easily reached and marked as the disconnecting device for the equipment.

ENCLOSURE MOUNTING, ORIENTATION & POSITION

LIFTING



CAUTION

This equipment weighs approximately 110 lb (50 kg). A detailed hazard analysis/risk assessment should be performed before attempting to lift and secure the enclosure into position.

The instrument shall be securely mounted to a suitable vertical flat surface using all four mounting lugs/feet cast onto the enclosure, with ½ inch (M12) mounting bolts and washers.

Depending upon the access limitations, the equipment should be lifted using mechanical lifting aids such as a forklift, or an overhead crane with a suitably rated nylon strop around the body of the housing.

Care must be taken to avoid damaging the threaded entries in the bottom of the enclosure and the flame path.

When lifting aids cannot be used, the equipment should be put into position using a team lift employing a minimum of 3 persons.

ORIENTATION & POSITION

- The unit shall be mounted so that all cable entries are at the bottom of the enclosure.
- Once installed, a minimum separation of 1.57 in. (40mm) is required and shall be maintained between the flameproof flange joint and any solid object that is not part of the enclosure.
- The location should not subject the controller to vibration or shock.
- Sunshades are recommended in hot and sunny environments where temperatures exceed 30°C (86°F).

WIRING METHODS & MATERIALS

All field wiring for installations within the United States must conform to the National Electric Code (NEC), NFPA 70, Article 501. All field wiring for installations within Canada must conform to the Canadian Electric Code (CEC). Local wiring ordinances may also apply.

Only personnel who are experienced with field wiring should perform these procedures.

- Personnel installing field wiring must strictly adhere to all manufacturers datasheets and instructions.
- The conduit or cable gland threads must be the same thread size as the enclosure's entry thread size, either M25 & M20, or 1" & ¾" NPT, as determined by the model number – See section 2.
- Conduit
 - A conduit seal must be installed within 18 inches of the instrument.
- Cable glands
 - A barrier gland is required due to the volume of the enclosure.
 - Cable glands must be used with an appropriate cable, as per the manufacturer's specifications, to maintain integrity of the installation.
 - The cable must be adequately supported.
- All wires must be terminated, complete with crimping lugs.
- Terminal block screws must be tightened to a torque of 4.4 to 5.3 lb.in.
- The hazardous area end of any unused cores shall be either a) connected to earth or b) adequately insulated by means of suitable terminations (insulation tape alone is not recommended) and connected to earth in the non-hazardous area.

CABLE/WIRE SELECTION

All field wiring must have a minimum specification of 20 AWG (0.5mm²), 75°C, VW-1. It must be suitably sized for the application and local conditions, conform to the National Electric Code (NEC) for installations within the United States, or the Canadian Electric Code (CEC) for installations within Canada. Local wiring ordinances may also apply.

Considerations such as (but not limited to) the supply voltage and frequency, load current, voltage drop, temperature, cable mounting and grouping factors should be considered.

In general, Sensia recommends the following types of cables for the associated signal types:

Analogue Signals : Screened twisted pairs with an overall screen.
Blue cable sheath for Intrinsically Safe circuits.

Pulse/Frequency Signals : Screened twisted pairs with an overall screen.
Blue cable sheath for Intrinsically Safe circuits.

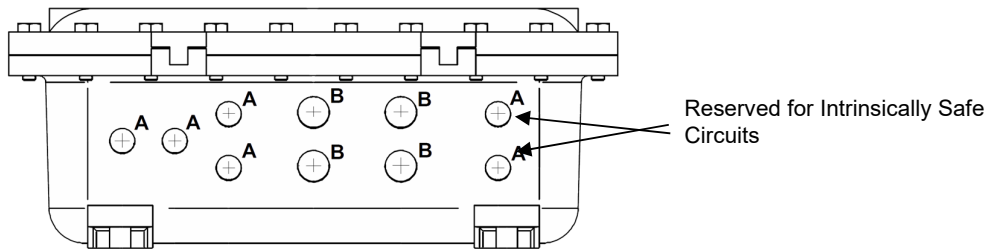
DC Digital Signals : Multicore with an overall screen

CABLE ENTRIES

All enclosure entries must be fitted with a suitably certified and dimensioned gland, conduit seal, or stopping plug approved for use in explosion-proof (flameproof) installations for the following areas: Class I, Division 1, Groups B, C & D, or Zone 1, IIB + H2. For additional information on the applicable standards, refer to UL 1203 and CSA C22.2 No. 30.

Intrinsically safe circuits must be installed into the two right hand entries, in the bottom of the enclosure. Once the circuits are brought into the enclosure, they must remain physically and electrically isolated from any other circuits within the enclosure.

No Intrinsically Safe Earth is required as only isolated barriers are used in the unit.



MODEL NUMBER	(REF. ABOVE IMAGE)	SIZE 'A'	SIZE 'B'
A#####	Metric Threads	M20	M25
B#####	Imperial Threads	3/4"	1"

Section 4: Field Connections

DIN RAIL TERMINALS

TERMINALS	FUSE	CROSS REFERENCE	OPTION	NOTES
E				Protective Earth (PE) connection point
1		Section 4: AC Power Supply Connection	Yes	Internal AC to DC PSU(s) AC Input Power
F1	F1			
F2	F2		Yes	AC Output (fused) for AC SSR loads Additional Neutral Connections
2				
3				
4				
5				
E		Section 4: Earthing Requirements		Protective Earth (PE) connection point
13		Section 4: Relay Circuits (Outputs)	Yes	Relay Output No. 1
14				Relay Output No. 2
13				Relay Output No. 3
14				Relay Output No. 4
13				
14				
13				
E		Section 4: Earthing Requirements		Protective Earth (PE) connection point
6			Yes	Additional 0V DC (GND) Connections for DC SSR Loads
7				
8				
9				
F3	F3	Section 4: Ancillary Power (DC)	Yes	+24V DC 32W Output for DC SSR Loads
F4	F4	Section 4: DC Power Supply Connection & Ancillary Power (DC)	Yes	RIO-Hub +24V DC Input Power (30W max.), or +24V DC Output (12W max.)
9				0V DC (GND) Connection
E		Section 4: Earthing Requirements		Protective Earth (PE) connection point

EARTHING REQUIREMENTS



An external protective earth (PE) conductor, associated with unit’s main power source, must be connected to the dedicated PE terminal. The minimum size of the incoming external earth wire is 2.5mm² (14 AWG) and rated for 300V, 105°C, VW-1.

There is provision for making an external earth connection to the enclosure, via an external grounding screw.

SHIELDED (SCREENED) CABLES

Control and signal cable screens and drain wires should be terminated to a low-impedance earth (ground), preferably using a 360° shield (screen) clamp. If pigtails are used, where the screen is brought down to a single wire and connected to the earth point, these must be as short as possible; otherwise the inductance of the pigtail renders it useless at high frequencies.

- For a circuit with an ungrounded source the screen should be terminated at the input end, whereas if the input is floating and the source is grounded then the screen should be terminated at the source end.
- If both the signal source and signal inputs are both grounded, terminating the screen at both ends is not recommended as this may reduce the performance of the system.
- To shield against low-frequency electric fields terminate the screen at one end only.
- To shield against low-frequency magnetic fields terminate both ends of the screen.

POWER

INSTRUMENT POWER

The instrument can be supplied for use with either AC or DC power. The instructions below describe the wiring connections for each power supply type.

	<ul style="list-style-type: none"> • Do not attempt to power the instrument from both AC and DC supplies at the same time! • A double-pole isolator, having suitable safety approvals for the country of the equipment’s end use, must be installed to disconnect the equipment from the supply. It must be located nearby and easily reached; and marked as the disconnecting device for the equipment.
--	--

AC Power Supply Connection - Model Numbers

##A#####
##B#####
##C#####

AC power is connected to the unit via terminals **E**, **N**, and **F1**.

TERMINAL	FUSE	DUTY
E		Protective Earth
N		Neutral
F1	F1	Live

Ensure that the associated supply fuse or circuit breaker and cabling is suitably sized.

DC Power Supply Connection - Model Numbers ##X#####

DC power is connected to the unit via terminals **F4, 10** and **E**.

TERMINAL	FUSE	DUTY
F4	F4	+24VDC
10		GND (0V DC)
E		Protective Earth

Ensure that the associated supply fuse or circuit breaker and cabling are suitably sized.

ANCILLARY POWER (DC)

24VDC (32 Watts max.) - Model Numbers ##B#####
##C#####

An optional AC/DC PSU intended to supply equipment such as solenoid coils.

TERMINAL	FUSE	DUTY
F3	F3	+24V DC (32 Watts Max. Continuous Load)
6, 7, 8 & 9		GND (0V DC)

24VDC (12 Watts) - Model Numbers ##A#####
##C#####

An optional AC/DC PSU intended to supply equipment such as temperature, flow or pressure transducers.

TERMINAL	FUSE	DUTY
F4	F4	+24V DC (12 Watts Max. Continuous Load)
10		GND (0V DC)

SIGNALS



Safety Extra Low Voltage (SELV) Circuits

Connect only SELV circuits to the RIO-DIO, RIO-PUL, RIO-ANI or RIO-ANO modules.

RELAY CIRCUITS (OUTPUTS)



The Remote I/O Hub requires different relay modules to switch AC and DC loads. Please check carefully that the load voltage matches the relay type fitted.

- Crydom # CN024D24 = 24V DC Load Voltage @ 1 Amp Max.
- Crydom # CN240A24 = 100-240V AC Load Voltage (50/60Hz) @ 1 Amp Max.

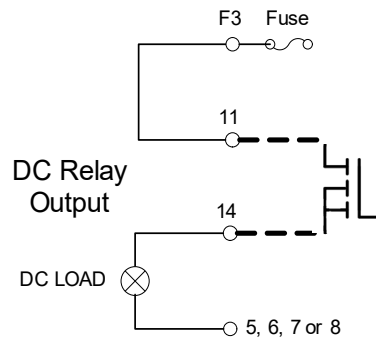
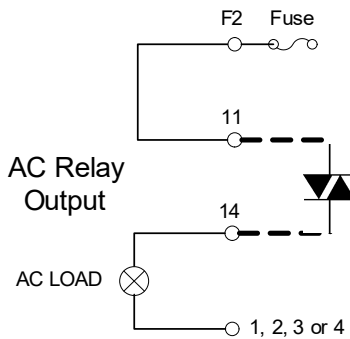
Model	Relay Output / Load			
	RL1	RL2	RL3	RL4
###0#####	AC	AC	AC	AC
###1#####	AC	AC	AC	DC
###2#####	AC	AC	DC	AC
###3#####	AC	AC	DC	DC
###4#####	AC	DC	AC	AC
###5#####	AC	DC	AC	DC
###6#####	AC	DC	DC	AC
###7#####	AC	DC	DC	DC

Model	Relay Output / Load			
	RL1	RL2	RL3	RL4
###8#####	DC	AC	AC	AC
###9#####	DC	AC	AC	DC
###A#####	DC	AC	DC	AC
###B#####	DC	AC	DC	DC
###C#####	DC	DC	AC	AC
###D#####	DC	DC	AC	DC
###E#####	DC	DC	DC	AC
###F#####	DC	DC	DC	DC
###X#####	No relays fitted			

Terminals 11 (13+) and 14 on each relay (RL1, RL2, RL3 & RL4) provide connections to the relays outputs, controlled via the first RIO-DIO module, as follows:

Terminal	Duty	
	AC ~	DC ---
11 (13+)	~	+
14	~	-

The relay outputs can switch circuits designated as Installation Category III. Each relay output may switch a maximum of 250VAC rms or 30VDC and is rated for 1 Amp resistive or inductive load at 60°C (140°F). All wiring connected to any relay output must have a suitably sized protection device fitted to protect the relay circuit and load being switched by it.



RIO-DIO MODULE CONNECTIONS (DIGITAL I/O) Model Numbers:
 #####1#####
 #####2#####
 #####3#####
 #####4#####

IMPORTANT: Cables terminating to this terminal block must be screened.

For complete information about the RIO-DIO module, please refer to the InSpec Remote I/O Module manual. The main field terminal assignments are as follows:

	TERMINAL	DUTY
RIO-DIO MODULE (FIELD CONNECTIONS)	1	+24VDC Common Connection Points (From External PSU)
	2	
	3	
	4	
	5	Digital I/O Point # 1
	6	Digital I/O Point # 2
	7	Digital I/O Point # 3
	8	Digital I/O Point # 4
	9	Digital I/O Point # 5
	10	Digital I/O Point # 6
	11	Digital I/O Point # 7
	12	Digital I/O Point # 8
	13	0V DC Common Connection Points
	14	
	15	
	16	

RIO-PUL MODULE CONNECTIONS (PULSE INPUTS)

Model Numbers:

#####1#####

#####2#####

#####3#####

#####4#####

IMPORTANT: Cables terminating into Pulse Inputs must be screened and kept separate from the Digital I/O.

For complete information about the RIO-PUL module, please refer to the InSpec Remote I/O Module manual. The main field terminal assignments are as follows:

RIO-PUL MODULE (FIELD CONNECTIONS)	TERMINAL		DUTY
	1	+	Ch. # 1 Pulse/Frequency Input
	2	-	
	3	+	Ch. # 2 Pulse/Frequency Input
	4	-	
	5	+	Ch. # 3 Pulse/Frequency Input
	6	-	
	7	+	Ch. # 4 Pulse/Frequency Input
	8	-	
	9	+	Ch. # 5 Pulse/Frequency Input
	10	-	
	11	+	Ch. # 6 Pulse/Frequency Input
	12	-	
	13	+	Ch. # 7 Pulse/Frequency Input
	14	-	
	15	+	Ch. # 8 Pulse/Frequency Input
16	-		

RIO-ANI MODULE CONNECTIONS (ANALOGUE INPUTS)

Model Numbers:

#####1###

#####2###

#####3###

#####4###

IMPORTANT: Cables terminating into Analogue Inputs must be screened and kept separate from the Digital I/O and Pulse Inputs.

For complete information about the RIO-ANI module, please refer to the InSpec Remote I/O Module manual. The main field terminal assignments are as follows:

		TERMINAL		DUTY
RIO-ANI MODULE (FIELD CONNECTIONS)	1	+	Ch. # 1 Analogue Input (4-20mA)	
	2	-		
	3	+	Ch. # 2 Analogue Input (4-20mA)	
	4	-		
	5	+	Ch. # 3 Analogue Input (4-20mA)	
	6	-		
	7	+	Ch. # 4 Analogue Input (4-20mA)	
	8	-		
	9	+	Ch. # 5 Analogue Input (4-20mA)	
	10	-		
	11	+	Ch. # 6 Analogue Input (4-20mA)	
	12	-		
	13	+	Ch. # 7 Analogue Input (4-20mA)	
	14	-		
	15	+	Ch. # 8 Analogue Input (4-20mA)	
	16	-		

RIO-ANO MODULE CONNECTIONS (ANALOGUE OUTPUTS)

Model Numbers:

#####1##

#####2##

#####3##

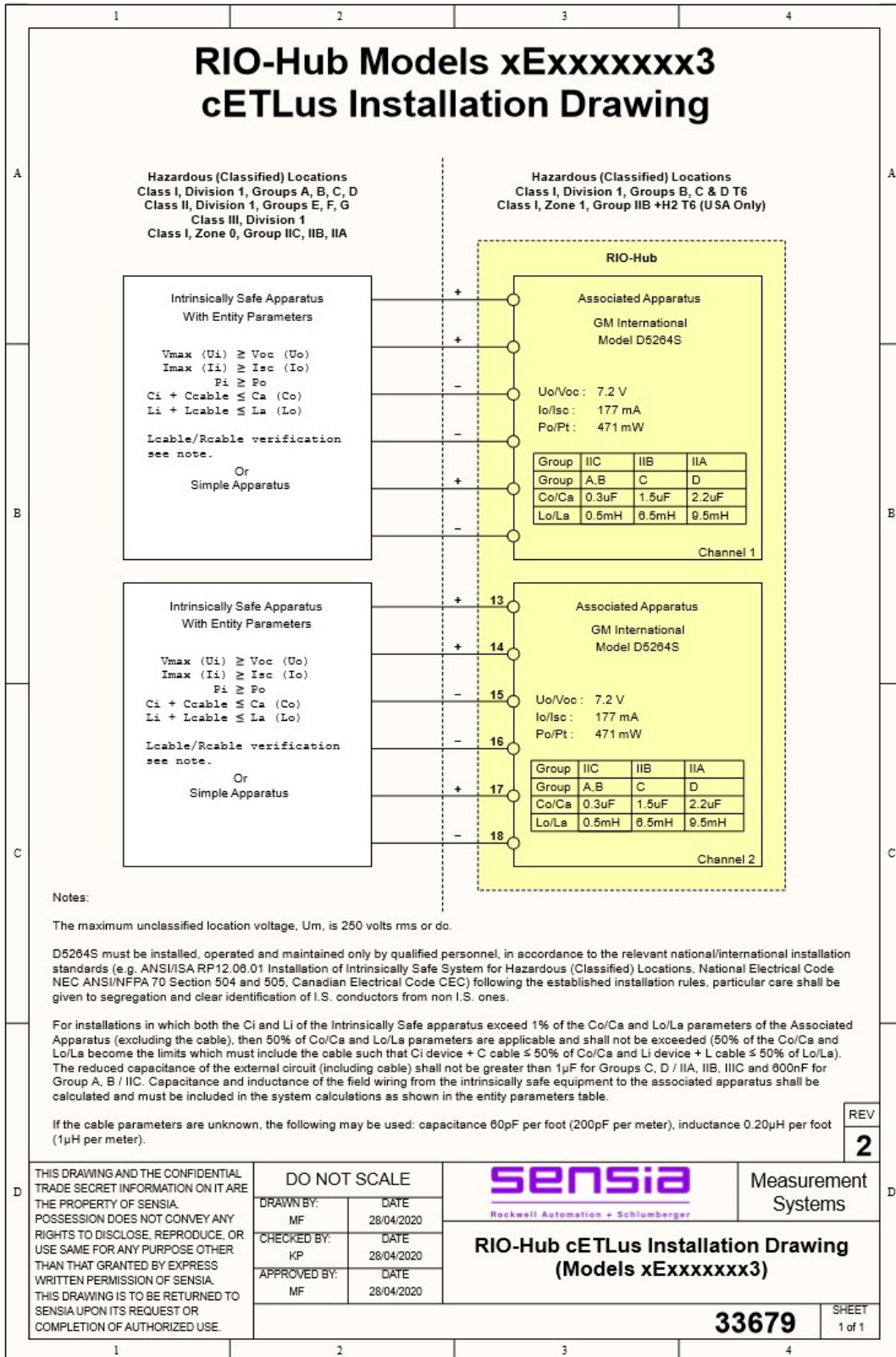
#####4##

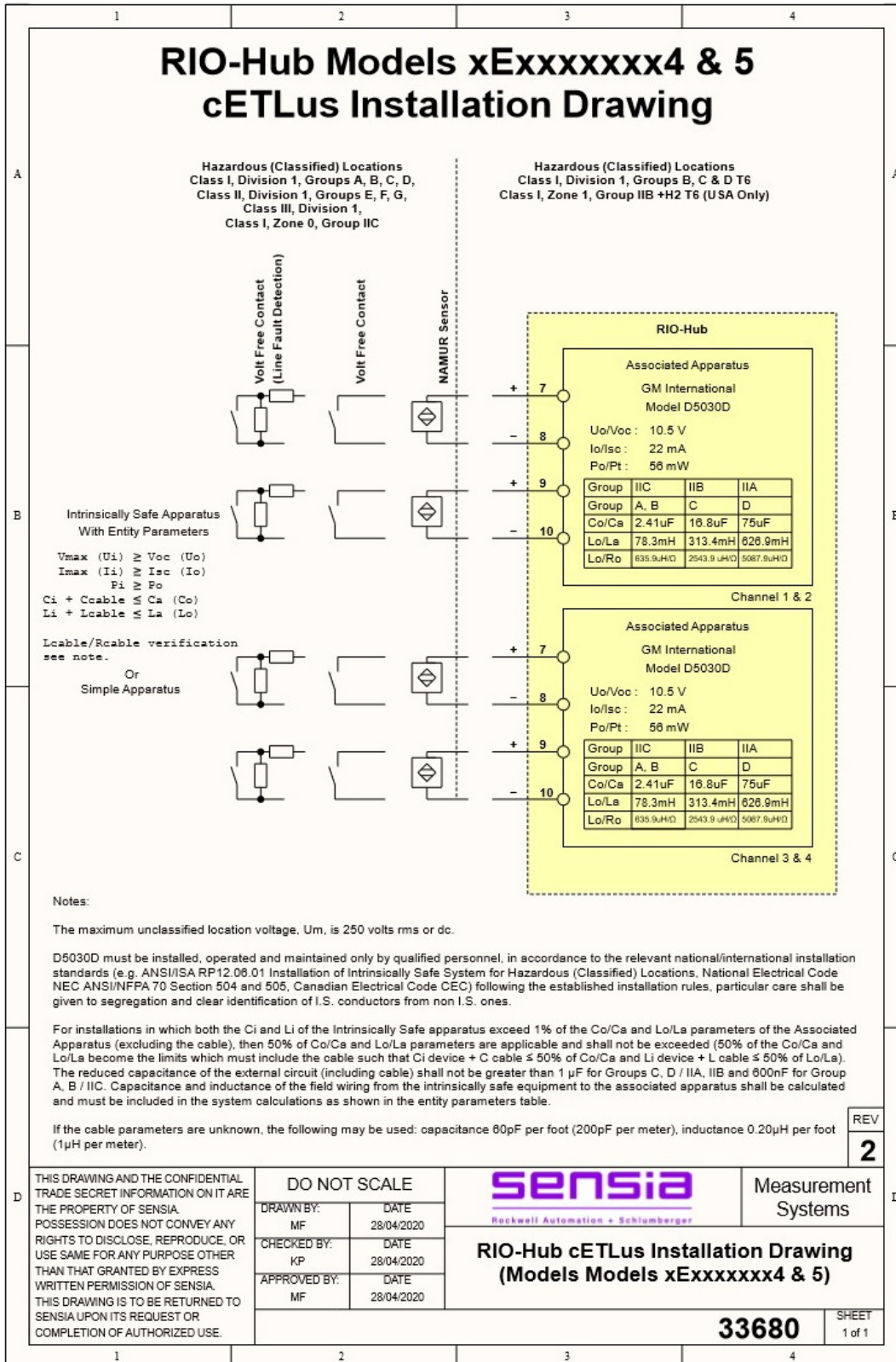
IMPORTANT: Cables terminating into Analogue Outputs must be screened and kept separate from the Digital I/O and Pulse Inputs.

For complete information about the RIO-ANO module, please refer to the InSpec Remote I/O Module manual. The main field terminal assignments are as follows:

RIO-ANO MODULE (FIELD CONNECTIONS)	TERMINAL		DUTY
	1	+	Ch. # 1 Analogue Output (4-20mA)
	2	-	
	3	+	Ch. # 2 Analogue Output (4-20mA)
	4	-	
	5	+	Ch. # 3 Analogue Output (4-20mA)
	6	-	
	7	+	Ch. # 4 Analogue Output (4-20mA)
	8	-	
	9	+	Ch. # 5 Analogue Output (4-20mA)
	10	-	
	11	+	Ch. # 6 Analogue Output (4-20mA)
	12	-	
	13	+	Ch. # 7 Analogue Output (4-20mA)
	14	-	
	15	+	Ch. # 8 Analogue Output (4-20mA)
	16	-	

FIELD CONNECTIONS (INTRINSICALLY SAFE)





Section 5: : Putting into Service

- Ensure that no unauthorised modifications have been made to the unit.
- Conduit systems - an approved conduit seal shall be used within 18" (450mm) of the enclosure for each conduit run.
- Unused openings for cable or conduit entries shall be closed with blanking elements suitable for the relevant type of protection. The blanking elements shall be removable only with the aid of a tool.
- Ensure that electrical connections are tight and that unused cores are terminated to electrical protective/safety earth at one end.
- Ensure that flame paths are clean and undamaged and that the gasket is secure and undamaged.
- Cover retaining bolts - Use only the bolts supplied with the enclosure. No cover bolts are to be omitted. Install and alternate cover bolt pattern when tightening.

Section 6: **Use**

The unit shall only be operated as intended and only in undamaged and perfect condition and only within the environmental and electrical constraints stated within this manual.

Section 7: Adjustment & Calibration

- Once installed and commissioned the unit requires no adjustment except for periodic recalibration when necessary.
- Please refer to the InSpec Enhanced Controller Instrument Operation Manual for details on the following:
 - Analogue input re-calibration (RIO-ANI Module) – if fitted.
 - Analogue output re-calibration (RIO-ANO Module) – if fitted.
- Please refer to the product GM Int. handbooks for calibration instructions for the following:
 - Load-Cell Amplifier Calibration (GM Int. D5264S Modules) - If fitted.
 - Can-High Isolating Converter Adjustment (GM Int. D5030D Module(s) – If fitted.

GM Int. products require a Windows™ PC/Laptop with USB port, GM Int. PPC5092 adapter (includes driver software) and associated SWC5090 software (<http://www.gminternational.com>)



WARNING: Adjusting Intrinsically Safe Modules requires the enclosure to be open whilst it contains hazardous live parts. This **must** only be carried out within the requirements of all applicable customer, statutory and regulatory requirements.

Section 8: : Safety Information

ELECTRICAL SAFETY

- **Hazardous Voltages** are capable of rendering an electric shock or burn under normal conditions or in a single fault condition. These are defined as voltages that exceed those of SELV circuits as defined in Section 15:.
- Instrument power should be connected via a suitable power disconnect using a suitably sized and electrically and mechanically protected cable.
- Always replace fuses with appropriate replacements, as defined in Section 14: - Spare Fuses.
- To avoid risk of fire, burns, or damage to your instrument, do not allow conductive/metal objects enter the instrument casing.
- Use only Sensia approved spare parts.
- Do not disassemble. There are no user-serviceable parts inside.

Section 9: Instrument Specifications

GENERAL SPECIFICATIONS

DESIGN AREA	ITEM	DESCRIPTION
Physical	Size (mm)	440mm x 565mm x 240mm (W x H x D) Approx. 17½" x 22¼" x 9½" (W x H x D) Approx.
	Weight	50 kg approx.
	Wire Connections	Screw Terminals: 22–12 AWG (0.5 to 2.5mm ²) Earth Bus Bar: 22–12 AWG (0.5 to 2.5mm ²), 16mm ² when cable lug used. RIO-xxx Modules & Relay Modules: 24–14 AWG (0.25 to 2.5mm ²)
Operating Environment	Equipment Class	I
	Installation Category	II
	Pollution Degree	3 ¹ (Jiskoot Remote I/O Hub only)
	Operating Temperature	AC Powered: -20°C to +50°C (-4°F to +122°F) DC Powered: -20°C to +60°C (-4°F to +140°F)
	Relative Humidity	80% up to 31°C decreasing linearly to 50% at 40°C
	IP Rating	IP66
	Altitude	2000 metres max. (6562 feet)
Power Supply	Voltage, Frequency	AC Powered: 100 to 240 V AC, 50/60 Hz DC Powered: 24V DC ± 10%
	Power Consumption	AC Powered: 80 Watts Max. (All options fitted) DC Powered: 30 Watts Max. (All options fitted)
Remote I/O Modules	Quantity	4 max.
	Types	RIO-DIO : Digital Input/Output Module RIO-PUL : Pulse/Frequency Input Module RIO-ANI : Analogue (4-20mA) Input Module RIO-ANO : Analogue (4-20mA) Output Module
Relay Outputs	Quantity	4
	Contact Form	Solid State Relay – SPST – NO
	Installation Category	III
	Max. Switching Voltage	250V AC, 30V DC
	Max. Switching Current	1 Amp
Intrinsically Safe Interfaces	Quantity	2 max.
	Types	Either 2 Ch. CanWeigh or 2/4 Ch. CanHigh
Communications	Quantity	1
	Type	Either: Ethernet 10/100 direct wire (100m max.), or Ethernet SHDSL Extender (15km max.)

¹ Pollution Degree 3 – Normally only non-conductive POLLUTION occurs. Occasionally, however, a temporary conductivity caused by condensation must be expected.

COMPLIANCE TO INTERNATIONAL STANDARDS

STANDARD	TITLE
UL698A	Industrial Control Panels Relating to Hazardous (Classified) Locations
UL1203	Explosion-Proof and Dust-Ignition-Proof Electrical Equipment for Use in Hazardous (Classified) Locations
UL61010-1	Electrical Equipment for Measurement, Control, and Laboratory Use
CSA C22.2 No.14	Industrial Control Equipment (Models #####3, #####4 & #####5 only).
CSA C22.2 No.30	Explosion-Proof Enclosures for Use in Class I Hazardous Locations
CSA C22.2 No. 61010-1	Safety requirements for electrical equipment for measurement, control, and laboratory use
FCC CFR47 Part 15	Emission standards for commercial electronic products.

Section 10: Operation

Please refer to the InSpec Enhanced Controller Handbooks for information on how to integrate the InSpec Remote IO-Hub into a system, and configure and perform basic diagnostics using the web interface.

The operation of the InSpec RIO-Hub is controlled from the InSpec Enhanced Controller, using Modbus TCP protocol.

COMMUNICATIONS FAILURE



WARNING In the event of a communications failure to the RIO module(s), the modules will assume a known state. It is incumbent on the system design to ensure that it operates in a safe manner at all times, even in the event of a communications failure.

KNOWN STATES

Product Model	Duty
RIO-DIO (Digital IO)	All digital outputs OFF
RIO-PUL (Pulse Input)	N/A
RIO-ANI (Analogue Input)	N/A
RIO-ANO (Analogue Output)	All analogue outputs set to 4mA

Section 11: Inspection & Maintenance

Inspection and maintenance of this equipment should be carried out to the National Electric Code (NEC).

Repairs may only be carried out by a qualified electrician and will subsequently have to be checked by an “expert”.

WARNING

**This Instrument Has No User Serviceable Parts
Any Attempt To Repair The Instrument May Invalidate The Warranty**



Opening up enclosure will reveal hazardous live parts

HEALTH & SAFETY PRECAUTIONS

MAINTENANCE

There are no maintenance requirements for this equipment.

Calibration requires the enclosure to be opened and power to be applied. This may require authorised access under the site permit-to-work system and/or continuous gas monitoring as determined by the site operator's health and safety systems.

ANNUAL MAINTENANCE

- It is recommended that the Jiskoot InSpec Remote I/O Hub is calibrated, and a detailed inspection of the equipment carried out at least once per annum.
- The enclosure should be inspected on a regular basis after installing.
- A visual inspection should be made to ensure all cover bolts are installed, tight and in good condition.
- A visual inspection should be made to ensure all conduit/cable connections are intact and free of corrosion.
- If the enclosure must be opened for servicing, the following procedures should be followed:
 - Disconnect power (isolate circuits).
 - Remove all cover bolts, clean and inspect. Replace any corroded or otherwise damaged bolts with factory-approved bolts.

ENCLOSURE SCREW/BOLTS



Use only bolts supplied with the enclosure.

(HEX HEAD COVER BOLT: ISO 4014 OR ISO 4017, GRADE/CLASS 8.8, THREAD FIT CLASS 6H.)

The recommended torque value for M12 x 1.75” bolts is 83 Nm (61 ft lb).

OTHER

Before reassembling the enclosure, inspect the cover gasket and ensure that it is secure and undamaged. If the gasket is damaged, replace with factory-approved gasket and adhesive.

ATTENTION**Caution!**

Handle electronic components and printed circuit card assemblies only when you are properly grounded in an ESD Protected Area (EPA). You are a source of ESD unless you are grounded properly.

Modern electronic devices are very sensitive to static electric charges.

Use a grounding wrist strap at all times.

Place all electronic components on a static-dissipative surface or in a static-shielded bag when they are not in the chassis.

Store and transport ESD-sensitive items in static-shielding containers, such as specially marked bags or boxes.

Inspect and clean the machined flanges on the box and cover. Surfaces must be smooth, free of nicks, scratches, dirt or foreign objects.

The enclosure shall be operated as intended and only in undamaged and perfect condition.

Section 12: : Product Specific Drawings

Please refer to the project specific documentation package.

Section 13: : Troubleshooting

SOLVING COMMON PROBLEMS

Instrument does not power up?

- ☑ Check the integrity of the power supply connected to the unit and verify that it is within the acceptable limits (See Section 4: Field Connections).

AC mains powered units:-

- ☑ Check that the 20mm fuse in the fused terminal 'F1', on the main terminal rail is good and of the correct size and type (Section 14: - Spare Fuses).
- ℹ Check the green 'DC on' LED indicator is on for any AC/DC PSUs fitted.

DC 24V powered units:-

- ☑ Check that the 20mm fuse in the fused terminal 'F4', on the main terminal rail is good and of the correct size and type (Section 14: - Spare Fuses).

AC or DC powered units:-

- ☑ Check that the green status LED on each Jiskoot RIO-xxx Module is flashing.
- ℹ The RIO-xxx Modules have an integral 'PTC Resettable Fuse' on the 24V DC power supply inlet. If the fuse has "blown," power down the unit for 1 minute to reset the fuse. Then power the unit up again.

Instrument power fuses keep blowing?

If the AC power fuses or 24V DC fuse blow regularly the most likely cause of the problem is the external wiring.

- ☑ Check that the external wiring is correct and without faults.
- ☑ Check that none of the unit's inputs or outputs are being overloaded.
- ℹ If the power supply is of poor quality, internal circuits for suppression of voltage transients may prematurely age the fuses and cause them to blow.

Section 14: : Support

REPACKAGING FOR SHIPMENT

If the instrument is to be shipped to Sensia for service or repair, be sure to do the following:

- Place the instrument in its original container with appropriate packaging material.
- Secure the container with strong tape or metal bands.

SPARE FUSES

All fuses are 5 x 20mm anti-surge (T) high breaking capacity (H) fuses conforming to UL 248-1 & CSA C22.2 No. 248.1. Replacement fuses must be of an identical specification.

The absolute maximum fuse sizes that may be fitted to the unit are listed below:

REMOTE I/O HUB MODEL NUMBER	FUSE ID	FUSE TYPE	DUTY	SENSIA PART #
##A##### ##B##### ##C#####	F1	T2AH250V (5x20mm)	Main AC Supply Fuse.	3J-28-0050-00
##A##### ##B##### ##C#####	F2	T1AH250V (5x20mm)	Fused output for AC output type relays.	3J-28-0043-00
##B##### ##C#####	F3	T2AH250V ** (5x20mm)	Fused output from 24V AC-DC PSU, for energising solenoids and other electro-mechanical loads.	3J-28-0050-00
##A##### ##C##### ##X#####	F4	T2AH250V ** (5x20mm)	Fused output from 24V AC-DC PSU, for energising pressure, flow, temperature transmitters (or similar), or main DC power supply fuse for DC powered models.	3J-28-0050-00
#####	F5	T500mAH250V** (5x20mm)	Circulation fan and I.S. barrier supply.	3J-28-0051-00

** **NOTE:** fuses are to be pre-approved for AC & DC rating

OTHER SPARES

Only exact replacements should be fitted to the InSpec Remote I/O Hub or suitable alternatives supplied by Sensia, covered by the unit's certification. Below is a list of spares:

REMOTE I/O HUB MODEL NUMBER	ITEM	MANUFACTURER	MODEL NO.	SENSIA PART #
##A##### ##B##### ##C#####	AC-DC PSU	TDK-Lambda	DRB100-24-1	3J-24-1049-00
See Section 4: - Relay Circuits (Outputs)	Solid State Relay for DC Load	Crydom	CN024D24	3J-29-0086-00
	Solid State Relay for AC Load	Crydom	CN240A24	3J-29-0087-00
###1##### ###2##### ###3##### ###4#####	InSpec Digital I/O Module	Sensia	RIO-DIO	3J-43-0240-00
#####1#### #####2#### #####3#### #####4####	InSpec Pulse Input Module	Sensia	RIO-PUL	3J-43-0241-00
#####1### #####2### #####3### #####4###	InSpec Analogue Input Module	Sensia	RIO-ANI	3J-43-0242-00
#####1## #####2## #####3## #####4##	InSpec Analogue Output Module	Sensia	RIO-ANO	3J-43-0243-00
#####B#	Ethernet Line Driver	Westermo	DDW-120	3J-42-0229-00
#####3	I.S. Load-Cell Amplifier	GM International	D5264S	3J-42-0226-00
#####4 #####5	I.S. Can-High Isolator	GM International	D5030D	3J-42-0225-00
#####3 #####4 #####5	D5000 Series Adapter for Configuration	GM International	PPC5092	3J-42-0227-00

Section 15: Abbreviations & Acronyms

ABBREVIATIONS & ACRONYMS

AC	-	Alternating Current
DC	-	Direct Current
GND	-	Ground (0V DC)
I/O	-	Input or Output
IEC	-	The International Electrotechnical Commission
LED	-	Light-Emitting Diode
PE	-	Protective Earth
Pollution	-	Addition of foreign matter, solid, liquid or gaseous (ionized gases), that may produce a reduction of dielectric strength or surface resistivity.
PSU	-	Power Supply Unit
PTC	-	Positive Temperature Coefficient
SELV	-	Safety Extra-Low Voltage circuit An SELV circuit is defined as a circuit that is so designed and protected that under both normal and single fault conditions, its voltages do not exceed a safe value. Under normal conditions, the voltage of such a circuit cannot exceed 33 V rms and 46.7 V peak or 70 V DC In the event of a single fault, the voltage cannot exceed 55V rms and 78 V peak or 140 V DC.
SSR	-	Solid State Relay

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Appendix A: Publisher Notes

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